

Danish Troubleshooting Guide

PROBLEM	PROBABLE CAUSE
Lack of volume	<ul style="list-style-type: none">• Dough too hot• Excess moisture in proof box• Excess roll-in used• Excessive handling on bench• Flour used with base is too strong• Insufficient yeast used• Lack of moisture in proof box• Old dough• Oven too hot• Overproofed• Proof box too hot• Wrong type of roll-in used• Too much filling or topping used
Lack of crust color	<ul style="list-style-type: none">• Crust development in proof• Dough is overfermented• Dough too warm• Excess dusting flour in makeup• Improper type of wash used• Overproofed• Oven too cool• Product is underbaked• Proof box too warm• Roll-in too soft• Too many folds
Dull crust color	<ul style="list-style-type: none">• Excess dusting flour in makeup• Lack of humidity in proof box• Lack of humidity in refrigerator• Lean formula• Dough kept in refrigerator too long• Temperature in refrigerator too high• Wrong type of wash used• Old dough• Overproofed



For product or distribution center information, call 1-800-248-1144.

PROBLEM (continued)**PROBABLE CAUSE (continued)**

Crust color too dark	<ul style="list-style-type: none"> • Dough too stiff • Excessive handling on bench • Oven too hot • Overbaked • Too much bottom heat • Too much top heat • Underproofed • Wash too rich
Spotted crust	<ul style="list-style-type: none"> • Condensation in proof box • Excess dusting flour in makeup • Improper application of egg wash • Roll-in too soft • Roll-in improperly distributed
Poorly Shaped Product	<ul style="list-style-type: none"> • Careless handling of product after proof • Careless makeup • Excessive steam in proof box
Tough Product	<ul style="list-style-type: none"> • Egg content too high • Excessive handling on bench • Flour used with base is too strong • Lean formula and low roll-in content • Overmixed • Poor distribution of roll-in • Roll-in used is too hard • Too many folds

Applicable to these Dawn Products:

<u>ITEM</u>	<u>DESCRIPTION</u>
00010595	Standard Sweet Do Mix
00010587	Wholesale Sweet Do Mix
00010462	Standard Sweet Do Base
00010447	Wholesale Sweet Do Base
00491069	Exceptional Danish Mix TM



For product or distribution center information, call 1-800-248-1144.